

Work Order ID 57205-1

March 30, 2010 8:16:22 AM

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Item ID: D412-702-105B

Accept

Setup Start

Stop

Revision ID:

Item Name: Harness Assembly

Start Date: 30/03/2010 Start Qty: 2.00

Required Date: 05/04/2010 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Run Start

Stop

Approvals:

Process Plan:

Date: 10-3-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

110

Small Fab

Memo

0.00

Small Fab

Assemble as per ICA D412-702 P79

0.00

120

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

Split

6/10/3/30 (2)

8/10/04/13 (2)

8/04/13

(H)

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Item ID: D412-702-105B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 30/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: ST 294 0.00

Memo

0.00

Packaging

Pro/4/13 (1)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/04/14**mf**10-4-13*

Picklist Print

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Work Order ID: 57205

Parent Item: D412-702-105B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 30/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No				Each	3,816.000	8.0000			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST349	3816	
19085	376	
19600	3440	

D3573-1

Manufactured No



Adapter

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST244	13	
45926	3	
55680	10	

D3579-046

Manufactured No



Shoulder Harness

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST272A	2	
53747	2	

B57229 (1X)



Picklist Print

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Work Order ID: 57205

Parent Item: D412-702-105B

Parent Item Name: Harness Assembly


Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 30/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62  CLIP		Purchased	No				Each	59.0000	2.0000			

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST243A	59	
110957	9	
113878	50	

MS21042L3

Purchased

No



Nut

Each

2,045.000 8.0000



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST300	2045	
110844	35	
111274	27	
111668	58	
112314	285	
113523	17	
113537	623	
113644	1000	

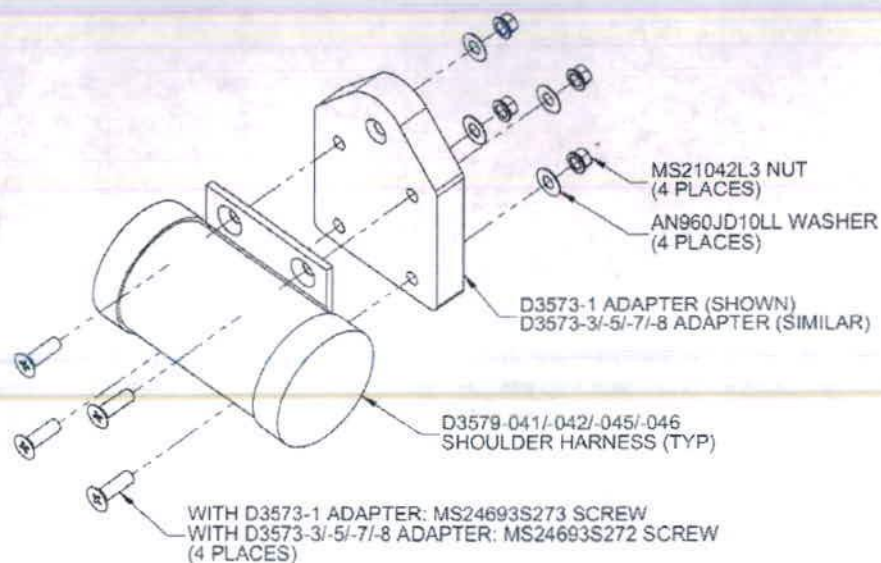
M110957

M113537

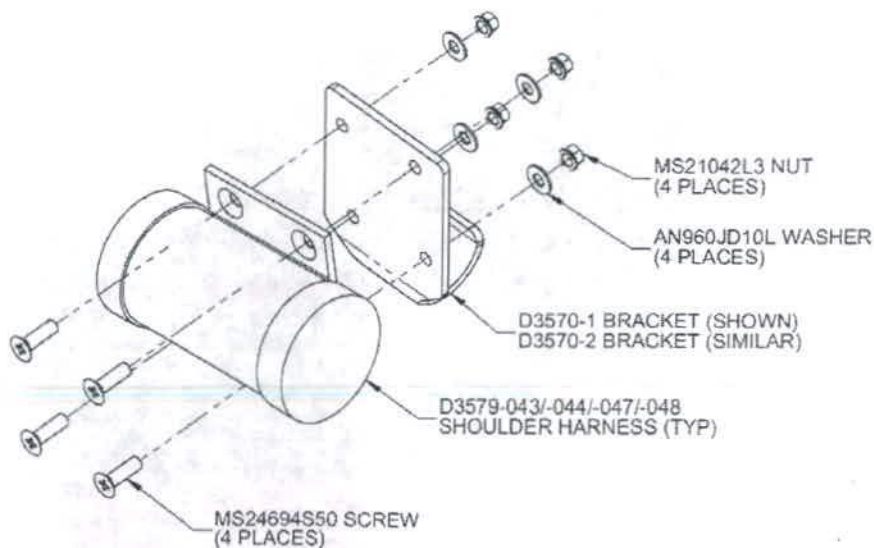
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Shop Packet Print

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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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